

1. Purpose

The purpose of this SOP is to outline the safe handling method for testing the 320W Panel and 75w Light.

2. Scope

This SOP relates to all Saferoads 320W Panel and 75w Light.

3. Safety



The following safety guidelines must be adhered to:

- a) Work performed is always in a team of two Manual Handling
- 4. <u>Personal Protective Equipment (PPE)</u>

The following is mandatory PPE.



rubber soles.





Eye protection is compulsory



Hi-Viz must be worn when installing product



Hi-Viz Protective Clothing is to be worn

5. Equipment Required

The following equipment is required to safely carried out this process:

- a) Stable Trestles
- b) Phillips Head Screw Driver

SECTION ONE - WORKSHOP ASSEMBLY OPERATIONS

6. Assembly – Stub and Pole

Step 1 - Unpack solar panel Step 2 - Unpack light Step 3 - Remove controller cover Using two men, the 320W solar panel The 75W light is removed, inspected On the centre section of the solar is removed from the packaging, for any visible damage and placed panel, the control box cover is inspected for any visible damage and upside down. The control box door removed. inverted and placed secured upon is opened. trestles

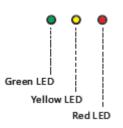


ROAD SAFETY RENTAL

Step 4 – Controller status



On the controller there is a series of LED lights.



Step 5 – LED display information

LED	Status	Function
Green LED	On	Solar panel is correctly connected, but not charged
	Fast flash(0.1/0.1s)	Charging
	Flash(0.5s/0.5s)	Equal or Boost Charging
	Slow flash(0.5/2s)	Float Charging
Yellow LED	Off	Over voltage protection
	On	Battery is normal
	Slow flash(0.5/2s)	Battery voltage is low
	Fast flash(0.1/0.1s)	Low voltage protection
Red LED	Off	Work normal
	On	The output power is 0.
	Super slow(0.2/5s)	Open circuit protection
	Flash(0.5s/0.5s)	Over temperature
	Fast flash(0.1/0.1s)	Short circuit or * Over current protection

Step 6 - Connect the light



Step 7 - Solar panel



Step 8 – Replicate night



Connect the solar panel to the 75W Light

Once connected – turn solar panel over

Place two sheet of cardboard over the solar panel surface.

Step 9 - Confirm light output



Confirm the light comes on – leave for a period of 30 minutes.

Place solar panel outside for any residual charging



SOP REVISION UPDATES

SOP Amendment Level				
Rev #	Date	Comme	ent	
1	23/11/2023	a.	PPE Icons updated / format updated – No revision change	
1	05/12/2022	b.	New SOP	



FACTORY ACCEPTANCE TESTING

Location:			
Unit:	320W Solar Panel and 75W Light		
Client:			
Test Batch Quantity:			
Date:			
Solar Panel and Light #	Comments	Result (Pass / Fail)	